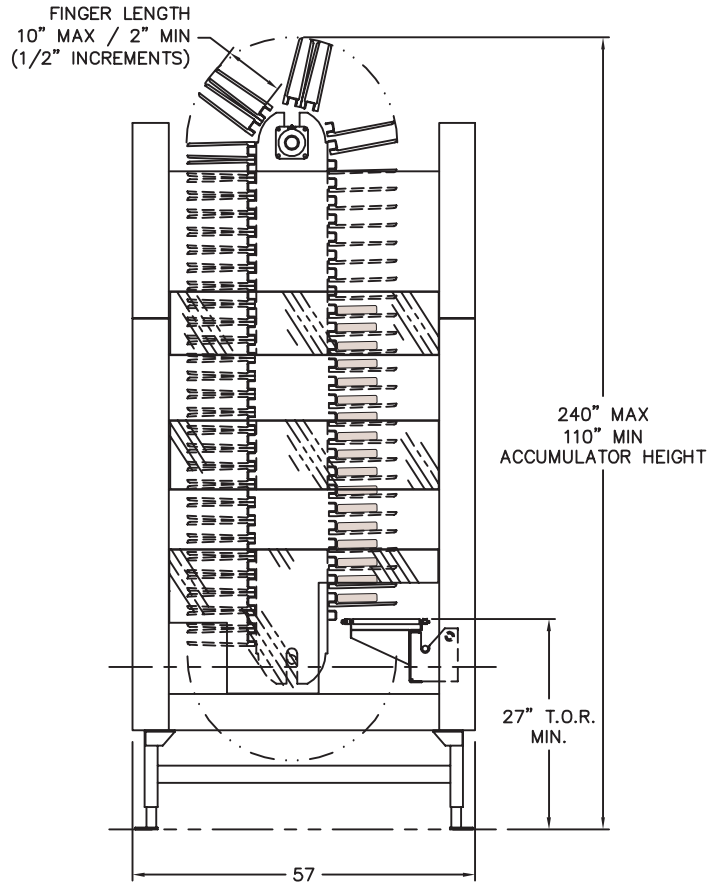


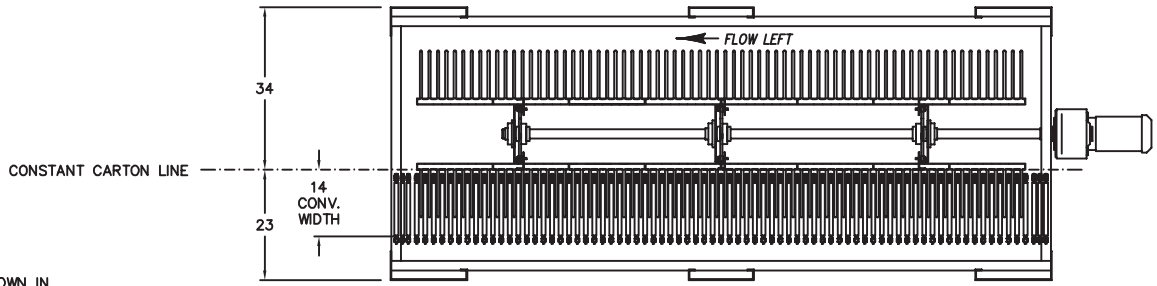
ROE-LIFT® “Maxi”

FEATURES

- High speed, High Capacity, Gentle
- Provides Completely Automatic Accumulation during downstream Machinery Downtime.
- Open access from operator side and visibility of accumulated product from all sides.
- Rwave® Transfer available on all Maxi Models - Allows two or more rows of product to be accumulated on every lift rail.
- Optional Graphical User Interface with Reporting / Data Collection.
- Intuitive Operator Alarms and Displays for Operation and Maintenance.



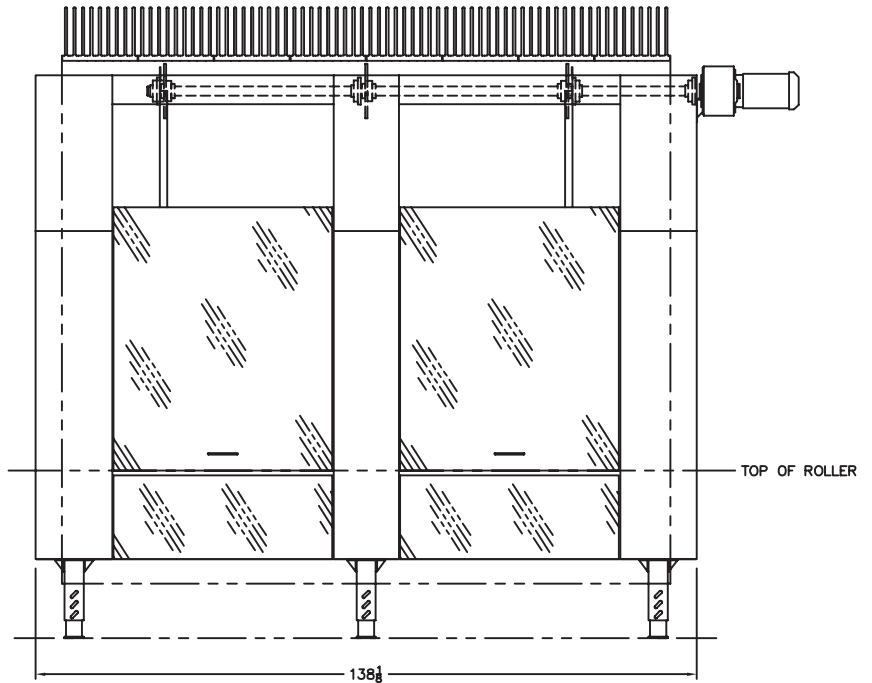
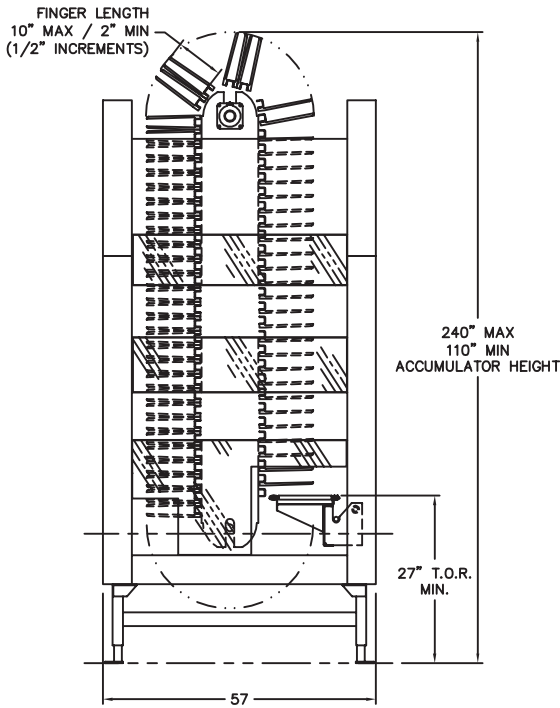
The "Maxi" is one of our four "standard footprint" ROE-LIFT® Accumulators. Its time tested and patented design provide a reliable, high speed and high volume accumulation solution. By standardizing the length and width and building to your height and accumulation requirements, we are able to offer the Maxi at a substantial cost savings over other accumulation methods.



* DIMENSIONS ARE SHOWN IN INCHES AND ARE FOR REFERENCE ONLY.

* OPERATOR SIDE *

LH FLOW SHOWN
RH FLOWS OPPOSITE



Maxi Length Accumulation	Total Storage Capacity	Lift Rails			Package Limits				Overall Height		Minimum Delivery Height
		Pitch	Quantity Front / Back	Fingers Pitch	Maximum				Minimum Infeed EL	OAH	
					Height	Width	Weight	PFPM			
Overall Length = 11' - 6" Lift Rail Length = 10' - 6" Foot Print Width = 4' - 9"											
Single-Sided / OTT											
Maxi - 6	409 Feet	6"	20 / 19 = 39	1.76"	3.75"	13.5"	6 oz / inch	95 fpm	30"	13' - 1"	11' - 4"
Maxi - 6L (Less Height)	304 Feet	6"	15 / 14 = 29	1.76"	3.75"	13.5"	6 oz / inch	95 fpm	30"	10' - 8"	8' - 11"
Maxi - 6H (High Infeed)	294 Feet	6"	9 / 19 = 28	1.76"	3.75"	13.5"	6 oz / inch	95 fpm	96"	13' - 1"	11' - 4"
Maxi - 4.5	535 Feet	4.5"	26 / 25 = 51	1.26"	2.25"	13.5"	4.5oz / inch	95 fpm	30"	13' - 1"	11' - 4"
Maxi - 4.5L (Less Height)	399 Feet	4.5"	20 / 18 = 38	1.26"	2.25"	13.5"	6 oz / inch	95 fpm	30"	10' - 8"	8' - 11"
Maxi - 3 & 6	598 Feet	3" & 6"	38 / 19 = 57	1.76"	1.5"/3.75	13.5"	6 oz / inch	95 fpm	30"	13' - 1"	11' - 4"
Maxi - 3 & 6L (Less Height)	451 Feet	3" & 6"	29 / 14 = 43	1.76"	1.5"/3.75	13.5"	6 oz / inch	95 fpm	30"	10' - 8"	8' - 11"

Footnotes:

1. "Footprint Width" Does not include Junction Boxes
2. "Total Storage Capacity" Used depends on packaging Length
3. "Packaging Limits, Maximum Weight" (Weight of Package) / (Length of Package)
4. "Overall Height": Final height may be increased by width of package if over 10".
5. "Minimum Infeed Elevation": Based on 3" floor clearance when standard length fingers are used (10") and chain take up is adjusted out to end of travel.